

weight kg/sheet

| thickness<br>mm | commercial sizes mm |             |             |             |             |             |             |             |             |
|-----------------|---------------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|
|                 | 1000 x 2000         | 1000 x 3000 | 1000 x 4000 | 1250 x 2500 | 1250 x 3000 | 1250 x 4000 | 1500 x 3000 | 1500 x 4000 | 1500 x 6000 |
| 0,8             | 13                  | 19          | 26          | 20          | 24          | 32          | 29          | 38          | 58          |
| 1,0             | 16                  | 24          | 32          | 25          | 30          | 40          | 36          | 48          | 72          |
| 1,2             | 19                  | 29          | 38          | 30          | 36          | 48          | 43          | 58          | 86          |
| 1,5             | 24                  | 36          | 48          | 37          | 45          | 60          | 54          | 72          | 108         |
| 2,0             | 32                  | 48          | 64          | 50          | 60          | 80          | 72          | 96          | 144         |
| 2,5             | 40                  | 60          | 80          | 63          | 75          | 100         | 90          | 120         | 180         |
| 3,0             | 48                  | 72          | 96          | 75          | 90          | 120         | 108         | 144         | 216         |
| 4,0             | 64                  | 96          | 128         | 100         | 120         | 160         | 144         | 192         | 288         |

Standard delivery program - Programma di fornitura standard

| MANUFACTURING STANDARD<br><i>Norma di fabbricazione</i>   | FINISH<br><i>Finitura</i>   | PRODUCT DESIGNATION<br><i>Designazione prodotto</i>   | GRADE<br><i>Qualità</i> |                    |          |                  |
|---|---|---|-------------------------|--------------------|----------|------------------|
| <b>EN 10088-2</b><br><b>ASTM A240, A480</b>   | 2B<br>Annealed<br>pickled<br>and skinpassed<br><i>Ricotto, decapato<br/>e skinpassato</i> | Stainless steel flat products<br>for general purposes<br><i>Acciai inossidabili piani<br/>per impieghi generali</i>         | Austenitic              | <i>Austenitici</i> | Ferritic | <i>Ferritici</i> |
|   |   |   | EN                      | AISI               | EN       | AISI             |
|   |   |   | 1.4301                  | 304                | 1.4016   | 430              |
|   |   |   | 1.4307                  | 304L               | 1.4512   | 409LI            |
|   |   |   | 1.4541                  | 321                | 1.4510   | 439L             |
|   |   |   | 1.4404                  | 316L               | 1.4509   | 441              |
| 1.4571  | 316Ti   | 1.4521  | 444                     |                    |          |                  |
| <b>EN 10088-4</b><br><b>(CE marking)</b>  | 2B<br>Annealed<br>pickled<br>and skinpassed<br><i>Ricotto, decapato<br/>e skinpassato</i> | Stainless steel flat products<br>for construction purposes<br><i>Acciai inossidabili piani<br/>per impieghi strutturali</i> | Austenitic              | <i>Austenitici</i> | Ferritic | <i>Ferritici</i> |
|   |   |   | EN                      | AISI               | EN       | AISI             |
|   |   |   | 1.4301                  | 304                | 1.4016   | 430              |
|   |   |   | 1.4307                  | 304L               | 1.4512   | 409LI            |
|   |   |   | 1.4541                  | 321                | 1.4510   | 439L             |
|   |   |   | 1.4404                  | 316L               | 1.4509   | 441              |
| 1.4571  | 316Ti   | 1.4521  | 444                     |                    |          |                  |
| <b>EN 10028-7</b><br><b>ASTM A240, A480</b><br><b>(AD 2000 W2/W10)</b><br><b>(PED 2014/68/EU)</b> | 2B<br>Annealed<br>pickled<br>and skinpassed<br><i>Ricotto, decapato<br/>e skinpassato</i> | Stainless steel flat products<br>for pressure purposes<br><i>Acciai inossidabili piani<br/>per recipienti a pressione</i>   | Austenitic              | <i>Austenitici</i> |          |                  |
|   |   |   | EN                      | AISI               |          |                  |
|   |   |   | 1.4301                  | 304                |          |                  |
|   |   |   | 1.4307                  | 304L               |          |                  |
|   |   |   | 1.4541                  | 321                |          |                  |
|   |   |   | 1.4404                  | 316L               |          |                  |
| 1.4571  | 316Ti   |   |                         |                    |          |                  |

**Supply conditions** - *Condizioni di fornitura*

- Dimensional tolerances according to EN ISO 9445-2 (and other equivalent international norms)  
*Tolleranze dimensionali secondo norma EN ISO 9445-2 (e altre norme internazionali equivalenti)*
- Special tolerances upon request *Tolleranze speciali su richiesta*
- Marking on the B-Side *Marcatura su lato inferiore*
- Control documents 2.2, 3.1, 3.2 according to EN 10204 *Documenti di controllo 2.2, 3.1, 3.2 secondo norma EN 10204*
- 220/240/320/400 grit polishing, scotch brite brushing, duplo and protective film suitable for fiber laser cutting  
*Satinatura 220/240/320/400 grit, finitura scotch brite, duplo e pellicola protettiva adatta al taglio laser a fibra*
- With or without paper interleave *Con o senza carta interposta*

2 cut to length line

1 Cold rolled Cut-to-length line  
(till 2,000 mm width)

2 Cold rolled Cut-to-length lines  
(till 1,500 mm width)

150,000 t/y  
total manufacturing  
capacity hot rolled  
and cold rolled sheets

**NEW GRADE**  
**FOR EN 1.4571**  
**AISI 316Ti**  
**2B FINISH**

thickness 1.5 - 3 mm

width 1000x2000 mm,  
1250x2500 mm,  
1500x3000 mm