

**HOT ROLLED SHEETS**  
LAMIERE LAMINATE A CALDO

weight kg/sheet

PRODUCT RANGE <i>Gamma produttiva</i>									
thickness mm	commercial sizes mm								
	1000 x 2000	1250 x 2500	1250 x 3000	1250 x 4000	1500 x 3000	1500 x 4000	1500 x 6000	2000 x 4000	2000 x 6000
3,0	48	75	90	120	108	144	216	192	288
4,0	64	100	120	160	144	192	288	256	384
5,0	80	125	150	200	180	240	360	320	480
6,0	96	150	180	240	216	288	432	384	576
8,0	128	200	240	320	288	384	576	512	768
10,0	160	250	300	400	360	480	720	640	960
12,0	192	300	360	480	432	576	864	768	1.152

MANUFACTURING STANDARD <i>Norma di fabbricazione</i>	FINISH <i>Finitura</i>	PRODUCT DESIGNATION <i>Designazione prodotto</i>	GRADE <i>Qualità</i>			
<b>EN 10088-2</b> <b>ASTM A240, A480</b>	1D Annealed and pickled <i>Ricotto e decapato</i>	Stainless steel flat products for general purposes <i>Acciai inossidabili piani per impieghi generali</i>	Austenitic	<i>Austenitici</i>	Ferritic	<i>Ferritici</i>
			EN	AISI	EN	AISI
			1.4301	304	1.4016	430
			1.4307	304L	1.4512	409LI
			1.4541	321	1.4510	439L
			1.4404	316L	1.4509	441
<b>EN 10088-4</b> <b>(CE marking)</b>	1D Annealed and pickled <i>Ricotto e decapato</i>	Stainless steel flat products for construction purposes <i>Acciai inossidabili piani per impieghi strutturali</i>	Austenitic	<i>Austenitici</i>	Ferritic	<i>Ferritici</i>
			EN	AISI	EN	AISI
			1.4301	304	1.4016	430
			1.4307	304L	1.4512	409LI
			1.4541	321	1.4510	439L
			1.4404	316L	1.4509	441
<b>EN 10028-7</b> <b>ASTM A240, A480</b> <b>(AD 2000 W2/W10)</b> <b>(PED 2014/68/EU)</b>	1D Annealed and pickled <i>Ricotto e decapato</i>	Stainless steel flat products for pressure purposes <i>Acciai inossidabili piani per recipienti a pressione</i>	Austenitic	<i>Austenitici</i>		
			EN	AISI		
			1.4301	304		
			1.4307	304L		
			1.4541	321		
			1.4404	316L		
			1.4571	316Ti		

**Supply conditions** - *Condizioni di fornitura*

- Dimensional tolerances according to EN ISO 9444-2 (and other equivalent international norms)  
*Tolleranze dimensionali secondo norma EN ISO 9444-2 (e altre norme internazionali equivalenti)*
- Marking on the A-Side *Marcatura su lato superiore*
- Control documents 2.2, 3.1, 3.2 according to EN 10204  
*Documenti di controllo 2.2, 3.1, 3.2 secondo norma EN 10204*

2 cut to length line

1 Hot rolled Cut-to-length line  
(till 2,000 mm width)

2 Hot rolled Cut-to-length lines  
(till 1,500 mm width)

150,000 t/y  
total manufacturing  
capacity hot rolled  
and cold rolled sheets

**HR2000**

**PRODUCT RANGE  
EXTENSION**

sizes available on stock  
width 2000 mm

**NEW GRADE  
FOR EN 1.4571  
AISI 316Ti  
1D FINISH**  
thickness 4 -10 mm  
width 1500x3000 mm,  
2000x4000 mm,  
2000x6000 mm